



800 x 1200 x 50mm

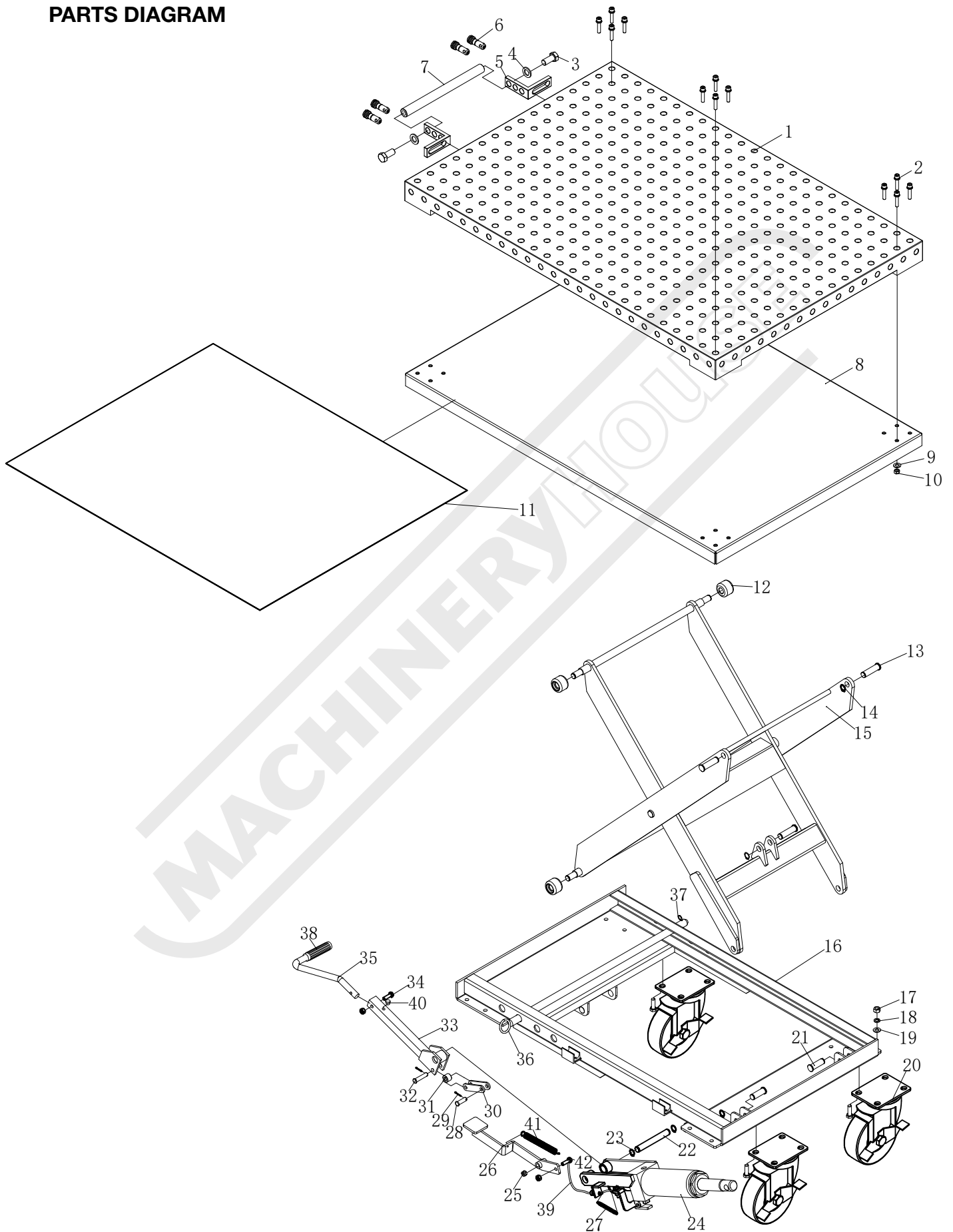
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Instruction Manual

NITRIDE STEEL LIFT WELDING TABLE WT16-1208LIFT

Order Code: (W07807)

PARTS DIAGRAM



PARTS LIST

Part No.	Description	QTY
1	Welding Table Top	1
2	Combination Screw	16
3	Bolt M16x25	2
4	Washer 16	2
5	Right Angle Bracket	2
6	Ball Lock Pin 16x24mm	4
7	Handle	1
8	Lift Table	1
9	Washer 8	18
10	Nut M8	18
11	Receiving ash tray	1
12	Roller	4
13	Pin (1)	3
14	Retaining Ring 16	5
15	Lift Frame	1
16	Base Assembly	1
17	Nut 10	16
18	Spring Washer 10	16
19	Washer 10	16
20	Caster Assembly	4
21	Pin (2)	2

Part No.	Description	QTY
22	Pin (3)	1
23	Retaining Ring 20	2
24	Pump	1
25	Lock Nut M8	1
26	Unloading Pedal	1
27	Spring	1
28	Pin (4)	1
29	Cotter	2
30	Connecting Plate	2
31	Bush	1
32	Pin (5)	1
33	Lifting Pedal Connector	1
34	Bolt M8x35	1
35	Lifting Pedal	1
36	Safety Pin	1
37	R-Pin	1
38	Toe Clip	1
39	Wirerope	1
40	Rubber Pad	1
41	Tension Spring	1
42	Connecting Bolts	1

BEFORE ASSEMBLING

Please read this instruction manual before assembly.



CAUTION

Before assembly please pay attention to the following points in priority;

Confirmation of components: Before assembling, please confirm all parts arrived and are in good order.

Site for assembly: Assemble the welding table on flat, level ground and engage the brake/wheels for stability and safety.

Points for attention when assembling: Please wear gloves to ensure that it can be assembled safely, and use two persons to help in the assembly process.

SAFETY INFORMATION

1. Do not pull this Welding Table, push it when moving.
2. Engage both brakes when this Welding Table is not being moved. This prevents it rolling away.
3. Secure this Welding Table properly before moving with a forklift.
4. Do not tow this Welding Table with power equipment.
5. Do not alter this Welding Table in any manner. For Example. Do not weld external lock bars or attach electrical equipment.
6. Before locking the Welding Table, ensure the drawers are completely closed in order for the lock bars to work properly.



CAUTION: Do not attach or mount this product to a vehicle. This may cause personal injury or product damage. Mounting this product to any vehicle in any manner will void warranty.



CAUTION: Keep the welding table on a level surfaces. The product may become unstable and tip if stored or moved on an un-level surface, which may cause personal injury or product damage.



CAUTION: Do not stand on this product. You may fall which may cause personal injury or product damage.



CAUTION: Always engage the wheel brakes when the welding table is in use or being stored to prevent movement and rolling.



CAUTION: Beware of hazards such as falling parts, clamps or heavy objects.



CAUTION: Use safety shoes as all times.



CAUTION: When raising and lowering the welding table keep body parts away from moving parts. Serious injury can occur. Always secure the safety pin (36) in place when the welding table is in use.



CAUTION: Do not exceed the welding table's weight capacity. Always secure objects and ensure the load is evenly balanced.





WARNING

General Machinery Safety Instructions

Machinery House
requires you to read this entire Manual before using this machine.

- 1. Read the entire Manual before starting machinery.** Machinery may cause serious injury if not correctly used.
- 2. Always use correct hearing protection when operating machinery.** Machinery noise may cause permanent hearing damage.
- 3. Machinery must never be used when tired, or under the influence of drugs or alcohol.** When running machinery you must be alert at all times.
- 4. Wear correct Clothing.** At all times remove all loose clothing, necklaces, rings, jewelry, etc. Long hair must be contained in a hair net. Non-slip protective footwear must be worn.
- 5. Always wear correct respirators around fumes or dust when operating machinery.** Machinery fumes & dust can cause serious respiratory illness. Dust extractors must be used where applicable.
- 6. Always wear correct safety glasses.** When machining you must use the correct eye protection to prevent injuring your eyes.
- 7. Keep work clean and make sure you have good lighting.** Cluttered and dark shadows may cause accidents.
- 8. Personnel must be properly trained or well supervised when operating machinery.** Make sure you have clear and safe understanding of the machine you are operating.
- 9. Keep children and visitors away.** Make sure children and visitors are at a safe distance for you work area.
- 10. Keep your workshop childproof.** Use padlocks, Turn off master power switches and remove start switch keys.
- 11. Never leave machine unattended.** Turn power off and wait till machine has come to a complete stop before leaving the machine unattended.
- 12. Make a safe working environment.** Do not use machine in a damp, wet area, or where flammable or noxious fumes may exist.
- 13. Disconnect main power before service machine.** Make sure power switch is in the off position before re-connecting.
- 14. Use correct amperage extension cords.** Undersized extension cords overheat and lose power. Replace extension cords if they become damaged.
- 15. Keep machine well maintained.** Keep blades sharp and clean for best and safest performance. Follow instructions when lubricating and changing accessories.
- 16. Keep machine well guarded.** Make sure guards on machine are in place and are all working correctly.
- 17. Do not overreach.** Keep proper footing and balance at all times.
- 18. Secure workpiece.** Use clamps or a vice to hold the workpiece where practical. Keeping the workpiece secure will free up your hand to operate the machine and will protect hand from injury.
- 19. Check machine over before operating.** Check machine for damaged parts, loose bolts, Keys and wrenches left on machine and any other conditions that may effect the machines operation. Repair and replace damaged parts.
- 20. Use recommended accessories.** Refer to instruction manual or ask correct service officer when using accessories. The use of improper accessories may cause the risk of injury.
- 21. Do not force machinery.** Work at the speed and capacity at which the machine or accessory was designed.
- 22. Use correct lifting practice.** Always use the correct lifting methods when using machinery. Incorrect lifting methods can cause serious injury.
- 23. Lock mobile bases.** Make sure any mobile bases are locked before using machine.
- 24. Allergic reactions.** Certain metal shavings and cutting fluids may cause an allergic reaction in people and animals, especially when cutting as the fumes can be inhaled. Make sure you know what type of metal and cutting fluid you will be exposed to and how to avoid contamination.
- 25. Call for help.** If at any time you experience difficulties, stop the machine and call you nearest branch service department for help.



ENVIRONMENT PROTECTION

Recycle unwanted materials instead of disposing of them as waste. All tools, accessories and packaging should be sorted, taken to a recycling centre and disposed of in a manner which is compatible with the environment. When the product becomes completely unserviceable and requires disposal, drain any fluids (if applicable) into approved containers and dispose of the product and fluids according to local regulations.

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